

## TECHNICAL DATA SHEET

## D11 2 ACRITHANE

V2-09/03/2024

### DESCRIPTION

Acrythane, based on a twin pack acrylic-based polyurethane resin, has been specially designed as a durable topcoat for exterior use. It has excellent gloss retention, colour retention, durability and chemical resistance.

### PROPERTIES

- High gloss / Satin / Matt
- Quick drying
- Very good water resistance
- Very good chemical resistance
- Good flexibility
- Excellent UV resistance

### RECOMMENDED AREAS FOR USE

A durable final coat for floors, patios, fascias, steel cladding and roofs, structural steel, marine and industrial. Also bonds well to glass.

<b>COLOUR</b>	: Clear - Gloss, Satin & Matt
	: See colour chart
<b>№. OF COMPONENTS</b>	: 2
<b>MIXING RATIO (VOL)</b>	: 9 : 1
<b>CONSISTENCY</b>	: Liquid
<b>VOLUME SOLIDS</b>	: 51%
<b>MIXED DENSITY</b>	: 1.19
<b>FLASH POINT</b>	: 26°C
<b>PRACTICAL SPREAD RATE</b>	: 8 - 10m <sup>2</sup> /ℓ
<b>WET FILM THICKNESS</b>	: 100 - 125µm
<b>DRY FILM THICKNESS</b>	: 50 - 65µm
<b>POT LIFE @ 25°C</b>	: 4 hrs
<b>TOUCH DRY @ 25°C</b>	: 1 hr
<b>OVERCOATING TIME @ 25°C</b>	: 4 - 24 hrs
<b>FULL CURE</b>	: 5 days
<b>RECOMMENDED NO. OF COATS</b>	: 1 or 2
	: Dekster Polyurethane
<b>CLEANING SOLVENT</b>	Thinners
<b>SHELF LIFE</b>	: 12 months
<b>PACK SIZE</b>	: 1, 5 & 20 litres

### CHEMICAL RESISTANCE

Resistant to most dilute acids and alkalis, petroleum products and salt water.

### SURFACE PREPARATION

Concrete & Cement Screeds:

All surfaces must be clean, structurally sound and free of dirt, dust and oil. Concrete surfaces should be abrasive blasted, diamond grind or acid etched to remove laitance. Moisture content should be below 10%.

### PRIMING

- Dense Concrete: Prime with D101 Epoxy Penetrating Primer @ 8m<sup>2</sup>/litre
- Porous Screeds: Prime with D118 Solvent Free Epoxy Primer @ 4m<sup>2</sup>/litre
- Stucco: Prime with D121 Colour Retaining Primer @ 8m<sup>2</sup>/litre
- Grit Blasted Steel: Prime with D501 Epoxy Zinc Phosphate Primer
- Hand Cleaned or Previously Painted Steel: Prime with D504 Surfaced Tolerant Epoxy

### APPLICATION

Thoroughly mix the base and activator in the proportions given. Slow mechanical mixing is preferred.

Apply by brush, roller or spray.

Over-coating may proceed as soon as the applied product is touch dry.

### HEALTH AND SAFETY

Please read instructions on container

Avoid skin contact, do not inhale vapours

Skin: wash well with soap and water

Eyes: Flush with water & immediately seek medical attention

Read 16 point Safety Data Sheet

### HOW TO SPECIFY

When using tinted Acrythane:

All surfaces to be suitably prepared and primed, using 1 - 2 coats of D101 Epoxy Penetrating Primer @ 8m<sup>2</sup>/litre/coat

When using clear Acrythane:

All surfaces to be suitably prepared and primed, using 1 - 2 coats of D121 Colour Retaining Primer @ 8m<sup>2</sup>/litre/coat. All surfaces to be suitably prepared and primed, followed by 2 coats of D112 Acrythane @ 10m<sup>2</sup>/litre per coat in accordance with the manufacturer's instructions.

*The technical data furnished is obtained from controlled laboratory tests under ideal application conditions. No guarantee of any performance characteristic is therefore given or implied and we do not hold ourselves responsible for any consequential damage of whatsoever nature that may arise from use of our products. In the event of a proven fault our liability will be limited to the replacement of the product only. It is the user's responsibility to confirm the currency of product data sheets.*