

## **DATA SHEET**

### **103** **WATER BASED EPOXY PRIMER**

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V1-28/11/2014

#### **GENERAL DESCRIPTION**

- 103 Water Based Epoxy Primer is designed for easy and safe application. It possesses most of the properties of conventional epoxy resins.

#### **PROPERTIES**

- Excellent adhesion to most surfaces including damp concrete
- Easy to apply
- No solvents, clean equipment with water

#### **CHEMICAL RESISTANCE**

- Resistant to most dilute acids and alkalis, petroleum and water.

#### **RECOMMENDED AREAS FOR USE**

Economical bonding primer for floor and wall coating for light traffic areas in:

- Food processing plants
- Ablution blocks
- Schools and hospitals

#### **SURFACE PREPARATION**

- Although 103 Water Based Epoxy will over-coat most other finishes and paint, the best results are achieved when surfaces are clean and free of other coatings. Diamond grinding or acid etching is preferred methods to remove laitance. Surface may be dry or damp but free of standing water. Surface defects should be filled with 301 Water Based Epoxy Scraper Coat.

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#### **APPLICATION**

- Mix the Epoxy and activator in the proportions given. Mechanical slow mixing is preferable. Apply by brush, roller or airless spray. Over-coating may proceed as soon as the primer is touch dry.
- SPECIAL NOTE: Only mix sufficient material that can be applied within 1 hour. Although the material may still seem workable after 1 hour, the mixed material will have exceeded its pot life which will affect the film properties.

#### **CLEANING EQUIPMENT**

- Clean all equipment immediately after use with water soluble brush cleaner.

#### **TOXICITY**

- Although 103 Water Based Epoxy is relatively non-toxic, it is recommended that the normal precautions in dealing with conventional Epoxy systems are adhered to.

#### **HOW TO SPECIFY**

- All surfaces to be suitably prepared and primed with 103 Water Based Epoxy applied according to the manufacturer's instructions.

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#### TECHNICAL DATA

<b>NUMBER OF COMPONENTS</b>	: 2
<b>COLOURS</b>	: Clear
<b>MIXING RATIO</b>	: 4 parts base : 1 part activator
<b>FINISHING</b>	: Satin
<b>VOC</b>	: 1.6
<b>POT LIFE</b>	: 1 hour @ 25°C
<b>OVERCOATING TIME</b>	: 6hrs- 24 hrs
<b>TOUCH DRY</b>	: 6 Hrs
<b>FULL CURE</b>	: 7 days
<b>AVERAGE SPREAD DATE</b>	: 8m <sup>2</sup> /1/coat
<b>D.F.T. @ 8m<sup>2</sup>/litre</b>	: 60µ
<b>NUMBER OF COATS</b>	: One
<b>APPLICATION</b>	: 10 to 40 °C
<b>SERVICE TEMPERATURE</b>	: Dry 80 °C , Wet 60 °C
<b>SHELF LIFE</b>	: 12 Months
<b>PACKAGING</b>	: 5 and 20 litres

The technical data furnished is obtained from controlled laboratory tests under ideal application conditions. No guarantee of any performance characteristic is therefore given or implied and we do not hold ourselves responsible for any consequential damage of whatsoever nature that may arise from use of our products. In the event of a proven fault our liability will be limited to the replacement of the product only. It is the users' responsibility to confirm the currency of product data sheets.